

**Note**

See index page for Standard Shank Styles explanation.



Single Cut



Double Cut



Aluminum Cut

USCTI number	cutting diameter		shank dia	length of cut	overall length	shank type	order number		
	fractional	mm decimal					1853 Single Cut	1853 Double Cut	1853 Aluminum Cut
SD-40						A	C17723	—	—
SD-40	1/16	.0625	1/8	1/16	1-1/2	A	C17725	—	—
SD-41	3/32	.0938	1/8	3/32	1-1/2	A	C17726	C10064	—
SD-42		3 .1181	3	2.5	38	A	C17724	C17457	—
SD-42	1/8	.1250	1/8	1/8	1-1/2	A	C17727	C17531	—
SD-11	1/8	.1250	1/4	1/8	2	A	C17730	C17530	—
SD-53	3/16	.1875	1/8	3/16	1-1/2	A	C17728	—	—
SD-14	3/16	.1875	1/4	1/8	2	A	C17731	C17532	—
SD-53		4.76 .1875	3	4.76	38.1	A	C17741	C17412	—
SD-1		6 .2362	6	6.0	50.8	D	C17721	C17455	—
SD-51	1/4	.2500	1/8	1/4	1-3/4	B	C17729	C10065	—
SD-1	1/4	.2500	1/4	1/4	2	D	C17732	C17533	C10068
SD-1L6	1/4	.2500	1/4	7/32	6-7/32	C	C17806	C17829	—
SD-51		6.35 .2500	3	6.35	44.45	B	—	C17411	—
SD-2	5/16	.3125	1/4	5/16	2-1/32	C	C17733	C17534	—
SD-3	3/8	.3750	1/4	3/8	2-5/64	C	C17734	C17535	C10069
SD-3L6	3/8	.3750	1/4	5/16	6-5/16	C	C17807	C17830	—
SD-3		9.53 .3750	6	9.53	52.8	C	C17722	C17456	—
SD-5	1/2	.5000	1/4	1/2	2-13/64	C	C17736	C17536	C10070
SD-5L6	1/2	.5000	1/4	7/16	6-7/16	C	C17808	C17831	—
SD-5		12.7 .5000	6	12.7	56.0	C	C17740	C17458	—
SD-6	5/8	.6250	1/4	5/8	2-5/16	C	C17737	C17537	—
SD-7	3/4	.7500	1/4	3/4	2-7/16	C	C17738	C17538	—
SD-7		19.05 .7500	6	19.05	61.9	C	—	C17413	—
SD-9	1	1.0000	1/4	1	2-11/16	C	C17739	C10066	—

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Single Cut



Double Cut

USCTI number	cutting diameter		shank diameter	length of cut	overall length	shank type	order number	
	fractional	mm decimal					1854 Single Cut	1854 Double Cut
SH-41	1/8	.1250	1/8	1/4	1-1/2	A	C17750	C10072
SH-53		4.76 .1875	3.0	9.5	38.1	A	C17749	C17529
SH-2	5/16	.3125	1/4	3/4	2-1/2	C	C10071	C17562
SH-2L6	5/16	.3125	1/4	3/4	6-3/4	C	C17818	C17841
SH-5	1/2	.5000	1/4	1-1/4	3	C	C17753	C17563
SH-5L6	1/2	.5000	1/4	1-1/4	7-1/4	C	C17819	C17842